

**Amendments to the Claims:**

This listing of claims will replace all prior versions, and listings, of claims in the application:

**Listing of Claims:**

1. (Currently Amended) A method for providing a hinged guarantee closure for a container, said closure comprising a non-threaded cap having an integral closing member for closing cooperation with an opening in said container, and a ring member for connection to said container ~~around said opening, in a state preventing~~, the ring member encircles the container at a position such that the ring member to move is prevented from moving relative to the container, the method comprising injection moulding the guarantee closure in a closed state, [[i.e.,]] with a guarantee seal, the closure being injection moulded, by using a mould having a collapsible core, in such a form that the moulded closure comprises said cap and said ring member, connected by a hinge element and at least one guarantee connection, axially spaced from each other, whereby said guarantee connection is formed generally flush with exterior surfaces of the cap and ring members; the hinge element is located at a periphery of the cap.

2. (Previously Presented) The method of claim 1, wherein the ring member is injection moulded with a coupling part that cooperates with a coupling part on the container.

3. (Previously Presented) The method of claim 2, wherein the ring member is injection moulded having an internal circumferential snap edge.

4. (Cancelled)

5. (Previously Presented) The method of claim 1, wherein the guarantee connection is made so that it is clear whether the guarantee connection has been broken or not.

6. (Currently Amended) A method for providing a hinged guarantee closure on a container opening, said closure comprising a non-threaded cap having an integral closing member for closing cooperation with the container opening and a ring member for connection to the container, the ring member encircles the container at a position such that, in a state preventing the ring member to move is prevented from moving relative to the container, the method comprising injection

moulding the closure in a closed state, [[i.e.,]] with a guarantee seal, the closure being injection moulded, by using a mould having a collapsible core, in such a form that the moulded closure comprises the cap with the integral closing member and [[a]] the ring member, connected by a hinge and guarantee connection connected to the cap, and axially spaced relative to the cap, the hinge is located at a periphery of the cap, and the closure is made having a coupling part, whereby the guarantee connection is formed generally flush with exterior surfaces of the cap and ring members and the container is provided with a coupling part that cooperates therewith.

7. (Previously Presented) The method of claim 6, wherein the ring member has an internal circumferential snap edge, that the container is provided with a circumferential groove around the opening, adapted to the snap edge, and that the moulded closure is pressed with its ring member onto the container so that the snap edge is pressed to snap into the circumferential groove.

8. (Previously Presented) The method of claim 6, wherein the guarantee connection is made so that it is clear whether the guarantee connection has been broken or not.

9. (Cancelled)

10. (Previously Presented) The method of claim 6, wherein the hinge is made in a radially indented portion of the cap.

11. (Previously Presented) The method of claim 10, wherein the indented portion is outwardly concave.

12. (Currently Amended) A hinged guarantee closure for an opening in a container, said closure comprising a non-threaded cap having an integral closing member for cooperation with said opening, and a ring member for connection to the container, the ring member encircling the container at a position such that around said opening in a state preventing the ring member to move is prevented from moving relative to the container,

said cap and ring member connected by a hinge element and at least one guarantee connection; the hinge element is located at a periphery of the cap; and said ring member is axially spaced relative to said cap; and whereby the guarantee connection is generally formed flush with exterior surfaces of the cap and ring members.

13. (Previously Presented) The hinged guarantee closure of claim 12, wherein said guarantee connection is positioned substantially diametrical of said respective hinge element.

14. (Previously Presented) The hinged guarantee closure of claim 12, wherein said cap and ring member generally have similar external diameters.

15. (Previously Presented) The hinged guarantee closure of claim 12, wherein said hinge element comprises a spring structure, which biases the cap in either one of an open position or closed position relative to said ring member.

16. (Previously Presented) The hinged guarantee closure of claim 12, further comprising a coupling part on the ring member.

17. (Previously Presented) The hinged guarantee closure of claim 16, wherein the coupling part on the ring member is an internal circumferential snap edge.

18. (Cancelled)

19. (Previously Presented) The hinged guarantee closure of claim 12, wherein the guarantee connection is formed in a periphery of the cap and ring member.

20. (Previously Presented) The hinged guarantee closure of claim 12, wherein the hinge is arranged in a radially indented portion of a cap wall.

21. (Previously Presented) The hinged guarantee closure of claim 20, wherein the hinge is curved concavely.

22. (Previously Presented) The hinged guarantee closure of claim 12, wherein the guarantee connection is formed so that it is clear whether it has been broken or not.

23. (Currently Amended) A container having a hinged guarantee closure for an opening in said container, said closure comprising a non-threaded cap having an integral closing member for cooperation with said opening, and a ring member for connection to the container, the ring member encircling the container at a

~~position such that around said opening in a state preventing the ring member to~~  
~~move is prevented from moving~~ relative to the container,

said guarantee closure being injection moulded and formed in a closed state, [[i.e.,]] with a guarantee seal; said cap and ring member being connected by a hinge element and at least one guarantee connection; the hinge element is located at a periphery of the cap; said ring member being axially spaced relative to said cap and having a coupling part; and said container being provided with a coupling part for cooperation with said ring member coupling part; and said guarantee connection being formed generally flush with exterior surfaces the cap and ring members.

24. (Previously Presented) The container of claim 23, wherein the coupling part on the ring member is an internal circumferential snap edge, and that the container has a groove running around the opening into which the snap edge is snapped.

25. (Cancelled)

26. (Previously Presented) The container of claim 23, wherein the guarantee connection is formed so that it is clear whether it has been broken or not.

27. (Previously Presented) The container of claim 23, wherein the hinge is arranged in a radially indented portion of the cap.

28. (Previously Presented) The container of claim 27, wherein the hinge is curved with outward concavity.

29. (Previously Presented) The container of claim 23, wherein said cap, ring member, and container generally have similar external diameters.

30. (Currently amended) The method of claim 1, ~~wherein~~ using the collapsible core ~~divides~~ to divide the mould chamber into two chamber parts, a first chamber part in which the cap is formed and a second chamber part in which the ring member is formed.

31. (Previously presented) The method of claim 30, wherein the collapsible core partly closes the first and second chamber parts off from one another, so that a mould section is formed between the chamber parts, in which mould section the hinge and guarantee connection is formed.

32. (Previously presented) The method of claim 30, wherein the



collapsible core fills the axial space between the cap and the ring member.

33. (Previously presented) The method of claim 30, wherein the collapsible core is provided with a circumferential recess that forms a snap edge providing the connection between the ring member and the container.

34. (Currently amended) The method of claim 6, ~~wherein~~ using the collapsible core ~~divides to divide~~ the mould chamber into two chamber parts, a first chamber part in which the cap is formed and a second chamber part in which the ring member is formed.

35. (Previously presented) The method of claim 34, wherein the collapsible core partly closes the first and second chamber parts off from one another, so that a mould section is formed between the chamber parts, in which mould section the hinge and guarantee connection is formed.

36. (Previously presented) The method of claim 34, wherein the collapsible core fills the axial space between the cap and the ring member.

37. (Previously presented) The method of claim 34, wherein the

collapsible core is provided with a circumferential recess that forms a snap edge providing the connection between the ring member and the container.

38. (New) The method of claim 1, further comprising the step of dividing the mould chamber into two chamber parts, a first chamber part in which the cap is formed and a second chamber part in which the ring member is formed.

39. (New) The method of claim 6, further comprising the step of dividing the mould chamber into two chamber parts, a first chamber part in which the cap is formed and a second chamber part in which the ring member is formed.